



Definitions : Levels of BMS's machines and guarantees

(Version 1.0 dated 18/12/2006)

Level 1 – As is :

Machine sold in the same condition as it was purchased, without testing.
The machine may be partly incomplete or not functional.

No guarantee

Level 2 – Revised / reviewed :

Operations carried out :

- 1) Cleaning
- 2) Starting (without material, empty)
- 3) Oil changes according to the condition.

The machine's main functions are tested and operational, or become operational with our services. The broken or damaged parts are changed, even if they are sometimes in working condition.

Guarantee = 1 month on all the original functions

Level 3 – Refurbished :

Level 2, with :

- 4) Replacement of all the adjusting screws and control units
- 5) Readjustment of excessive play on the main elements
- 6) New outside painting

Guarantee = 1 month on all the original functions

Level 4 – Retrofitted :

Level 3, with :

- 7) New inside new painting
- 8) Change of mechanical parts to their original characteristics (bearings, wedges, shafts, joints, tubes (for air, oil, water), bushes, and wearing plates)
- 9) Systematic oil changes
- 10) Tests with material, systematic for coiling machines, on request for other equipments.

Guarantee = 6 months on all the original functions